OTP Yatay Krimp Kalıbı U Tipi Kalıp Seti JW-AP33

Model No. JW-AP33



SPECIFICATIONS

JW-AP33, kablo krimp makinesinin aplikatör istasyonu için üretilmiş, U tipi kalıp setli OTP yatay krimp kalıbıdır. Makine olarak değil kalıp ve besleme düzeneği olarak verilir.

U tipi set krimp ucu ve örs çiftidir: şerit yandan besleme parmağıyla indekslenir ve koç inerken namlu kapatılır. Gövde aplikatör tabanına cıvatalanır; böylece kalıp, OTP montajını paylaşan makineler arasında taşınabilir.

Hem yatay hem dikey krimp listelenmiştir. Terminal ölçüleri, krimp yüksekliği ve besleme adımı sabit bir tablo olarak yayımlanmak yerine terminal çizimine göre teklif edilir; bu nedenle kalıp işe göre belirlenir.

Temel özellikler

1.U tipi kalıp seti: açık namlu U terminaller için krimp ucu ve örs çifti.

2.Yatay düzen: şeridin yandan beslenmesi, koçun dikey kapanması.

3.Aplikatör istasyonu uyumu: kablo krimp makinesinin OTP aplikatör tabanına cıvatalanır.

4.Yatay ve dikey krimp: aynı kalıp aralığı için ikisi de listelenmiştir.

5.Teklife dayalı belirtim: ölçüler ve krimp verileri teklifle birlikte verilir.

6.Servis edilebilir düzenek: krimp ucu, örs ve besleme parçaları gövdeye cıvatalıdır ve değiştirilebilir.

Teknik özellikler

Parametre	Değer
Model	JW-AP33
Model tipi	OTP yatay krimp kalıpları

Parametre	Değer
Uygulama	Terminal makinesi aplikatörü
Kalıp biçimi	U tipi
Krimp tipi	Yatay ve dikey
Kullanım	Kablo krimp makinesi kalıbı

Uygulamalar

— Kablo krimp makinelerinin OTP aplikatör istasyonlarında U açık namlu terminal krimpi.

— Şeridin kalıp gövdesinin arkasından ilerlediği yatay yan beslemeli hatlar.

— Orijinal U kalıbı yıpranmış bir aplikatörde kalıp değişimi.

— Kalıp ve terminali müşteri çiziminden birlikte teklif eden iş atölyeleri.

— Sıyırma işleminden ayrı, yalnızca krimp yapan istasyonlar.



Mold general

Suitable for a variety of molds, widely used







Horizontal mode





Vertical mode





Single grain

Mold general

Suitable for a variety of molds, widely used







Horizontal mode





Vertical mode





Single grain

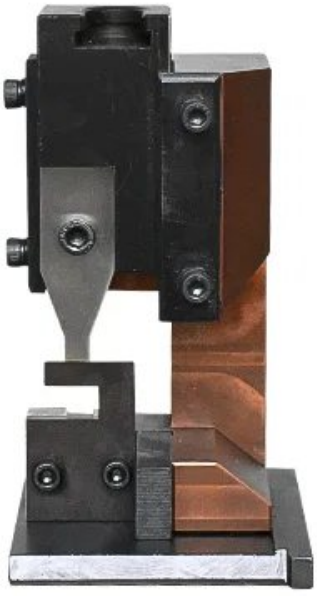


OTP straight mold

Model: OTP straight mold
Weight: 4.5KG
Feeding block: 35mm
Slider stroke: 30mm
Die knife adjustment: scale rotary
Process type: stamping mould
Main processing equipment: terminal crimping
Provide customized processing: Yes

OTP single grain mold

Model: OTP single grain mold
Weight: 4.5KG
Feeding block: 35mm
Slider stroke: 30mm
Die knife adjustment: scale rotary
Process type: stamping mould
Main processing equipment: terminal crimping
Provide customized processing: Yes





Single U-shaped mold

Model: Single U-shaped mold

Weight: 4.5KG

Feeding block: 35mm

Slider stroke: 45mm

Die knife adjustment: scale fine adjustment

OTP U mold



Model: OTP U-shaped mold

Weight: 4.5KG

Feeding block: 25mm

Slider stroke: 30mm

Die knife adjustment: scale rotary

Process type: stamping mould

Main processing equipment: terminal crimping

Provide customized processing: Yes



Flag model

Model: Flag mold

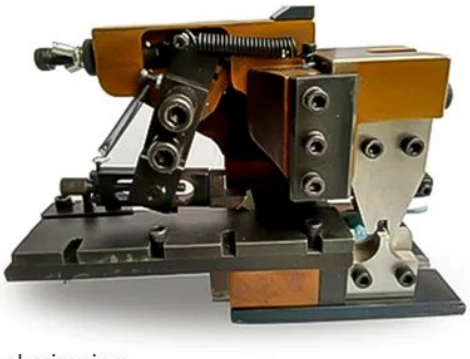
Weight: 6.5KG

Feeding block: 25mm

Slider stroke: 30mm

Die knife adjustment: scale fine adjustment

2000#mold



Model: 2000#mold

Weight: 5.2KG

Feeding block: 35mm

Slider stroke: 40-48mm

Die knife adjustment: scale rotary

Process type: stamping mould

Main processing equipment: terminal crimping

Provide customized processing: Yes



Plastic mould

Model: Plastic with mold

Weight: 4.5KG

Feeding block: 35mm

Slider stroke: 30mm

Die knife adjustment: scale rotary

Process type: stamping mould

Main processing equipment: terminal crimping

Provide customized processing: Yes

OTP high precision horizontal mold



Feeding method: horizontal feed
Feeding stroke: 30mm
Slider stroke: 30mm
Scope of application:
It is suitable for high-precision terminal and connection wire manufacturers with very high requirements for crimping. The ingredients are QPQ and heat-treated fine embroidery technology, which can make the product size more accurate, and it is common with JAM, Xinming and terminal machines.



4S-40 pneumatic horizontal die

Feeding stroke: 40mm
Slider stroke: 40mm
Scope of application: suitable for European and American series automatic and semi-automatic crimping equipment, C.H/I.H adjustment accuracy is 0.02mm, suitable for various horizontal terminals

4E-40 pneumatic straight mold



Feeding stroke: 40mm
Slider stroke: 40mm
Scope of application: suitable for European and American series automatic and semi-automatic crimping equipment, C.H/I.H adjustment accuracy is 0.02mm, suitable for various straight terminals



4S-30 pneumatic horizontal die

Feeding stroke: 40mm
Slider stroke: 30mm
Scope of application: It is suitable for Japanese series automatic and semi-automatic crimping machines and domestic 30-stroke terminal machines. The crimping knife is common with OTP, and the C.H/I.H adjustment accuracy is 0.02mm.

4E-30 mechanical straight mold



Feeding method: direct delivery
Feeding stroke: 30mm
Slider stroke: 30mm
Scope of application: suitable for automotive terminals, can be used for conventional terminal machines, fine-tuning single grid is 0.02mm, large adjustable range, high precision.



JST horizontal mode

Feeding method: horizontal feed
Feeding stroke: 30mm
Slider stroke: 40mm
Scope of application: suitable for JST automatic terminal machine and hand punching machine.

JST straight mold

Feeding method: direct delivery
Feeding stroke: 30mm
Slider stroke: 40mm
Scope of application: Suitable for JST automatic terminal machine and 40 stroke terminal machine.





JST flag mold

Feeding method: direct delivery
Feeding stroke: 30mm
Slider stroke: 40mm
Scope of application: 187/205/250 flagship terminal matching mold, 40 stroke terminal machine.

4TS precision horizontal mold and 4TE precision straight mold

Conventional dotting die and heavy dotting mold with 30mm slider stroke

Pneumatic super wide transverse die, super wide horizontal die and European single die